#### **Industrial Chemistry Summaries**

3) Sulfuric acid is one of the most important industrial chemicals:

# 3.1 Outline three uses of sulfuric acid in industry -

- 1. Production of Fertilisers (MAIN USE OF SULFURIC ACID):
  - **Superphosphate Fertiliser & Ammonium Sulfate are commercial fertilisers:**

# $2\mathsf{NH}_{3\,(g)}+\mathsf{H}_2\mathsf{SO}_{4\,(\mathsf{aq})} \xrightarrow{} (\mathsf{NH}_4)_2\mathsf{SO}_{4\,(\mathsf{aq})}$

- 2. Pickling Steel
  - **Galvanising** requires steel to be free of defects (pure) otherwise it is ineffective
  - □ H<sub>2</sub>SO<sub>4</sub> removes rust (Fe<sub>2</sub>O<sub>3</sub>) and other impurities before galvanising the steel item

FeO (s) +  $H_2SO_4(aq) \rightarrow FeSO_4(aq) + H_2O(l)$ 

# 3. Dehydrating Agent

**Concentrated**  $H_2SO_4$  is a strong dehydrating agent  $\rightarrow$  dehydration of ethanol

 $\textbf{C_2H_5OH}_{(l)} \xrightarrow{Conc.H_2SO_4} \textbf{C_2H_4}_{(g)} \textbf{+} \textbf{H_2O}_{(l)}$ 

- 4) The industrial production of sodium hydroxide requires the use of electrolysis:
- 4.1 Explain the difference between galvanic cells and electrolytic cells in terms of energy requirements –
- <u>Galvanic Cells</u> convert chemical potential energy into electrical energy via spontaneous redox reactions (chemical energy → electrical energy)
- <u>Electrolytic Cells</u> convert external DC electrical energy into chemical energy to drive a nonspontaneous reaction (electrical energy → chemical energy)



Galvanic Cell	Electrolytic Cell
<ul> <li>Spontaneous reaction converts chemical energy → electrical energy</li> </ul>	<ul> <li>Electrical energy → chemical energy to produce a non- spontaneous reaction</li> </ul>
• Voltage of cell must be positive for reaction to occur ( $E^{\emptyset}$ >0)	<ul> <li>Applied voltage causes reaction so E<sup>Ø</sup> can be negative (&lt;0) (electrical energy required)</li> </ul>
<ul> <li>Anode is <u>negative</u> → oxidation</li> <li>Cathode is <u>positive</u> → reduction</li> </ul>	<ul> <li>Anode is <u>positive</u> → oxidation</li> <li>Cathode is <u>negative</u> → reduction</li> </ul>
<ul> <li><u>Electrons</u>: Anode → cathode (negative to positive terminal)</li> </ul>	<ul> <li><u>Electrons</u>: Negative battery terminal → cathode, then anode → positive battery terminal</li> </ul>
• 2 Half-Cells have separate electrolytes, allowing current to be collected by an external circuit	<ul> <li>1 compartment with electrodes immersed in one electrolyte</li> <li>DC source removes electrons from anode and pushes electrons onto cathode → circuit is completed by ion flow</li> </ul>

# **SIMILARITIES:**

- + Electrolyte conducts electricity in the cell  $\rightarrow$  electrical charge is carried by anions & cations
- Oxidation at anode, reduction at cathode
- + In external circuit, current travels through wire from anode  $\rightarrow$  cathode

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#### **Industrial Chemistry Summaries**

## 6.2 Describe the uses of sodium carbonate -

Anhydrous sodium carbonate (Soda Ash) is a white crystalline substance that is readily soluble in water → sodium carbonate exists as hydrated salts, the most common being sodium carbonate decahydrate (Washing Soda): Na<sub>2</sub>CO<sub>3</sub> · 10H<sub>2</sub>O

## Uses:

- 1. <u>Glass Making</u>: Main use of Na<sub>2</sub>CO<sub>3</sub> is in glass making  $\rightarrow$  glass is made by melting a mixture of Na<sub>2</sub>CO<sub>3</sub>, CaCO<sub>3</sub> (limestone) and SiO<sub>2</sub> (silicon dioxide  $\rightarrow$  sand
- 2. <u>Softening Agent:</u> Na<sub>2</sub>CO<sub>3</sub> in form of washing soda is used in water treatment to soften water  $\rightarrow$  CO<sub>3</sub><sup>2-</sup> ions precipitate with Ca<sup>2+</sup> and Mg<sup>2+</sup> ions, reducing hardness:

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Ca^{2+}_{(aq)} + CO_3^{2-}_{(aq)} \rightarrow CaCO_{3(s)}
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- 3. <u>Soap and Detergent Production</u>: Na<sub>2</sub>CO<sub>3</sub> is used as a base in the production of soap/detergents, as a cheaper alternative to stronger alkalis e.g. NaOH
- 4. <u>Primary Standard</u>: Na<sub>2</sub>CO<sub>3</sub> is a moderately weak base, has high molar mass, remains pure, is a solid and is air-stable, thus can be weighed accurately and used as a primary standard
- 5. <u>Electrolyte</u>: Na<sub>2</sub>CO<sub>3</sub> is a very good conductor in electrolysis. CO<sub>3</sub><sup>2-</sup> ions are not corrosive to the anodes